

TECHNICAL DATA SHEET

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TEKNOFILL 5001-00

Page 1 of 1 Acrylate Filler

TEKNOFILL 5001, an aqueous product for spot filling of primed wood designated for interior and exterior use such as windows and doors.

To be used together with ANTI STAIN AQUA 5200 in order to minimise resin penetration from knots in pine.

TECHNICAL DATA

Binder: Synthetic binder.

Volatile organic compound (VOC):

See Safety Data Sheet.

Colour range: White

APPLICATION DETAILS

Pre-treatment: The primed wood must be clean and free from wood dust and contamination. The moisture

content of the wood should be approx. 13 % and should not exceed 15 %.

All softwood should either be vacuum impregnated or treated with a wood preservative.

Application: Is applied by filling knife.

Application conditions: The product is delivered ready for use.

Optimum temperature for products and surroundings: 18-22 °C

Do not use at the following temperatures: Below 5 ° and above 25 °C

Optimum relative air humidity: Approx. 50 %

System treatment: Primed parts must always be protected with a topcoat treatment before they are exposed to the

influence of the weather.

Drying times: Dry to sand /recoat: 1-3 hours

The drying times are approximate and may vary according to wood quality, temperatures,

humidity, ventilation and film thickness.

Cleaning: The equipment is cleaned with water.

HEALTH AND SAFETY See Safety Data Sheet.

ADDITIONAL INFORMATION

Pack size: 235 ml tube

Storage: The product must be stored at temperatures above 5 °C. Shelf life in unopened containers: See

"Best before date" on the label. Keep containers tightly closed after use.

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. The latest versions of Teknos' Technical Data Sheets are available from our homepage www.teknos.com.